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D4672-1
Job Sheet 185686



Part No: D4672-1

Job Qty: 8 ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-07-10 JLM VERIFIED BY:EC IPP REV:B 12.07.24 AS PER DWG
REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs	11/16/18	11/16/18	0.03	0.73	Waterjet - Flow		SC 18/11/18
120	QC	8 pcs	11/16/18	11/16/18	0.00	0.00	QC8		NOV 15 2018 68
180	Packaging	8 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3		9-89
190	QC21-SA	8 Ea	11/16/18	11/16/18	0.00	0.00	QC21		DAS 21 NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	5.4400 sf (.68 ea)	100-Waterjet - Flow - 1	5090402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S20GA	5	223	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.800Inches $\pm$ 0.030	0.830 0.770	0.801	
2	Blanking Plate	0.750Inches $\pm$ 0.030	0.780 0.720	0.748	
3	Blanking Plate	2.050Inches $\pm$ 0.030	2.080 2.020	2.050	
4	Blanking Plate	20.590Inches $\pm$ 0.030	20.620 20.560	20.59	
5	Blanking Plate	4.000Inches $\pm$ 0.030	4.030 3.970	4.008	
6	Blanking Plate	0.630Inches $\pm$ 0.030	0.660 0.600	0.633	
7	Blanking Plate	47.440Inches $\pm$ 0.030	47.470 47.410	47.440	
8	Blanking Plate	0.040Inches $\pm$ 0.010	0.050 0.030	0.034	

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